

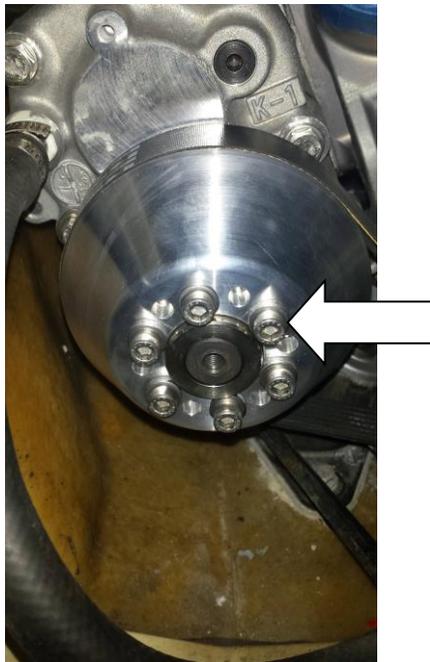
Kawasaki Ultra 300X and 310X Stage 3 Pulley Installation Instructions

Necessary Tools:

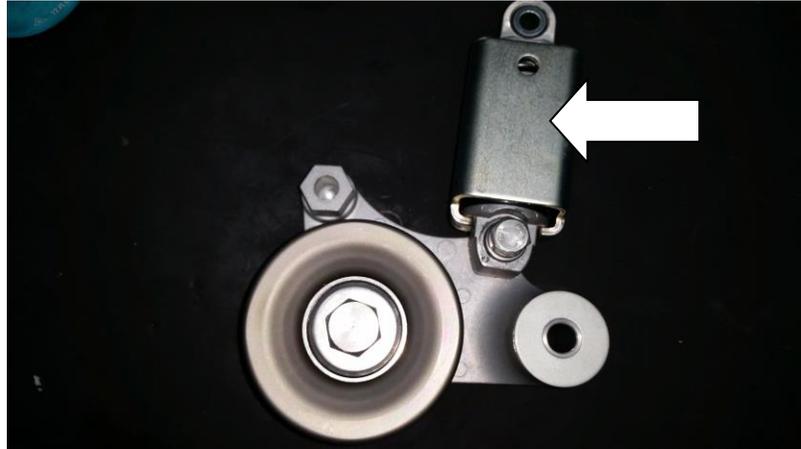
- 1) Breaker Bar
- 2) 3/8 to 1/2 Adapter
- 3) Ratchet
- 4) Metric Allen Key Set
- 5) OEM Spring Clamp

OE Pulley Removal: (Note: Removal of water box is necessary)

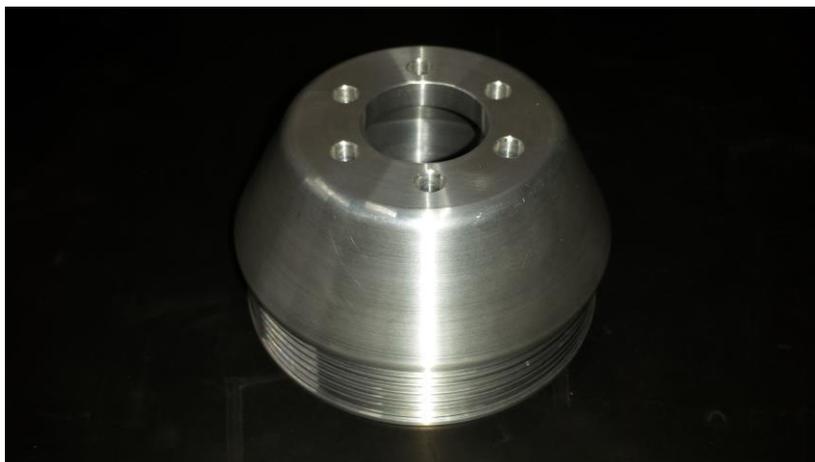
- 1) Loosen M6 socket cap screws on OEM pulley. Note: leave tensioner and belt in place for this.



- 2) Using OEM Spring Retaining Bracket, compress the spring enough to slide the bracket on. Remove tension, this will remove tension off your belt. NOTE: Not using this bracket can permanently damage your tensioner! If you need one, please contact us for ordering.



- 3) Now you can replace the OEM pulley with the KP OEM size pulley. GENEROUSLY APPLY RED LOCTITE and tighten the socket cap screws as much as possible, we will tighten those firmly later on. NOTE** If the mating area is corroded, this must be cleaned prior to installing the ne KP pulley. Not doing so can cause damage and vibrations. KP recommends cleaning with scotch brite, do not use sand paper as this will remove material. If pulley is still tight, heat it to 220F to expand the ID, then install.**



- 4) If you have removed your tensioner for this installation, now would be a good time to re-install it.
- 5) Using a 3/4 socket, you may now remove the clamp from the tensioner spring. Make sure you have your belt on both pulleys!



- 6) Torque socket cap bolts on pulley to 12 ft.lb.

Installation Complete!

Installation guide provided by kawiperformance.com

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